



Materials/Finishes:	Plain Carbon Steel (279SB)	Hot-Dip Galvanized (279SHDG)
	T-304 Stainless Steel (279SSS)	T-316 Stainless Steel (279SSX)
Variants:	With Non Conductive Roll (279SNCR)	
Max. Temperatures:	Plain Carbon Steel: 400° F Hot-Dip Galvanized: 350° F T-304 and T-316 Stainless: 1000° F	
Service:	Designed for the support of pipe where longitudinal movement may occur due to expansion and contraction and vertical adjustment of up to 6 inches may be necessary.	
Approvals:	Complies with Federal Specification WW-H-171E (Type# 45), A-A-1192 A (Type# 44) and Manufacturers' Standardization Society MSS SP-58 and SP-69 (Type# 44).	
Ordering:	Specify figure number, finish and roller size. Please remember to consider insulation thickness when sizing rollers	
Notes:	Stainless steel pipe roll hangers are recommended for applications where protection from a corrosive environment is required. Stainless steel options may use a different axle configuration. Contact Empire Industries for more information.	

PIPE SIZE	A	B	C	D	E	DIA. F	DIA. G	H	J	WGT EACH (lbs)	MAX REC LOAD (lbs)
2	1-3/4	8-3/8	6	4	3-11/16	9/16	1	3-3/8	6-3/8	5.08	390
2-1/2	1-3/4	8-3/8	6	4	3-15/16	9/16	1	3-3/8	6-3/8	5.08	390
3	1-3/4	8-3/8	6	4	4-1/4	9/16	1	3-3/8	6-3/8	5.08	390
3-1/2	1-3/4	8-3/8	6	4	4-1/2	9/16	1	3-3/8	6-3/8	5.08	390
4	2	9-7/8	6	4-1/4	5	9/16	1	4-3/4	7-7/8	6.31	650
5	2	9-7/8	6	4-1/4	5-9/16	9/16	1	4-3/4	7-7/8	6.31	950
6	2	9-7/8	6	4-1/4	6-1/16	9/16	1	4-3/4	7-7/8	6.31	950
8	3-3/8	8-5/8	8	5	8-13/16	11/16	1	7	4	13.65	2100
10	3-3/8	8-5/8	8	5	9-7/8	11/16	1	7	4	13.65	2100
12	3-7/8	11	8	6	11-7/16	13/16	1	9	5-3/4	21.00	3075
14	3-7/8	11	8	6	12-1/16	13/16	1	9	5-3/4	21.00	3075
16	4-1/4	12-3/8	10	6-1/2	13-5/8	13/16	1	10-3/8	6-3/4	34.23	4980
18	4-1/4	12-3/8	10	6-1/2	14-11/16	13/16	1	10-3/8	6-3/4	34.23	4980
20	4-1/4	12-3/8	10	6-1/2	15-11/16	13/16	1	10-3/8	6-3/4	34.23	4980
24	4-3/8	13-1/2	10	6-1/2	17-11/16	13/16	1	11-1/2	7-1/2	40.00	6100
30	5	17	10	7-3/4	21-3/4	1-1/8	1	14-1/4	10	71.32	7500
36	5-3/4	20	12	9	25-3/4	1-5/8	1	17	12	147	12000
42	5-3/4	20	12	9	28-7/8	1-5/8	1	17	12	147	12000

PROJECT INFORMATION			APPROVAL STAMP
Project:			Notes:
Address:			
Contractor:			
Engineer:			
Date:			
Approved	Approved as Noted	Not Approved	