

BABBITT MASTERLINK* ML-2.5, ML-4

For

BABBITT CHAINWHEEL 2-1/2, 3, 3-1/2, 4, 4-1/2, 5
4/0, 5/0 CHAIN

EACH BABBITT MASTERLINK* 4/0, 5/0 KIT CONTAINS:

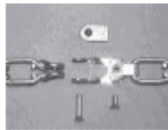
- (1) (1) BABBITT MASTERLINK* (ZINC-PLATED CARBON STEEL)
- (2) (1) SHORT HOLLOW TIP STAINLESS STEEL RIVET
- (3) (1) LONG HOLLOW TIP STAINLESS STEEL RIVET
- (4) (1) RIVET TIP SPLAYING TOOL

TOOLS REQUIRED:

“PUMP” PLIERS OR “VISE GRIP” STYLE PLIERS

INSTALLATION INSTRUCTIONS

1. PLACE ENDS OF BABBITT LOCK LINK CHAIN WITH THE TRIMMED ENDS FACING UP.



2. INSERT TAB ENDS OF THE BABBITT MASTERLINK* THROUGH THE OPEN LOOP OF THE CHAIN AND INSERT SHORT RIVET THROUGH HOLES IN THE TAB.



3. PLACE POINT OF RIVET TIP SPLAYING TOOL INTO HOLLOW END OF SHORT RIVET. USING EITHER, “PUMP” PLIERS OR “VISE GRIP” PLIERS, SQUEEZE SPLAYING TOOLS SO THAT THE HOLLOW END OF RIVET IS FORCED OPEN, SECURING IT IN PLACE.



4. INSERT LONG RIVET THROUGH ONE SIDE OF THE BABBITT MASTERLINK*, THROUGH SMALL LOOPS OF CHAIN AND THROUGH OTHER END OF THE BABBITT MASTERLINK*.



5. REPEAT STEP 3.



Babbitt
STEAM SPECIALTY CO.

* U.S. PATENT #6010412