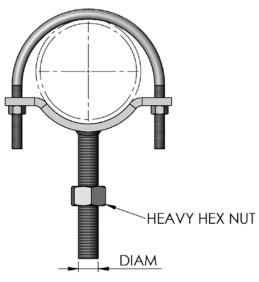


FIG. 422U adjustable pipe support w/ u-bolt



| Materials/Finishes: | Plain Carbon Steel (422UB) | Electro-Galvanized (422UG) | |
|---------------------|---|-------------------------------|--|
| | Hot-Dip Galvanized (422UHDG) | T-304 Stainless Steel (422SS) | |
| | T-316 Stainless Steel (422USX) | | |
| Variants: | N/A | | |
| Service: | Designed to be used in conjunction with a standard pipe and flange at the base to suppor piping where an overhead supporting member is not available. The stem is threaded the full length with a nut to allow vertical adjustment to accommodate the pitch in the pipe line. | | |
| Ordering: | Specify figure number, finish and pipe size | | |
| Notes: | Base stand can be ordered separately (requires accurate center line of pipe to floor dimension). Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of it's individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design. | | |

| DODOOG |
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| |

| PIPE SIZE | DIAMETER X LENGTH OF STEM | WGT EACH (lbs) |
|--------------|---------------------------------|----------------------|
| 3 | 7/8 x 8 | 3.2 |
| 3-1/2 | 7/8 x 8 | 3.3 |
| 4 | 1 x 8 | 4.3 |
| 5 | 1 x 8 | 4.7 |
| 6 | 1-1/4 x 8 | 8.2 |
| 8 | 1-1/4 x 8 | 9.3 |
| 10 | 1-1/2 x 8 | 16.0 |
| 12 | 1-1/2 x 8 | 19.9 |

| PROJECT INFORMATION | APPROVAL STAMP |
|---|----------------|
| Project: | Notes: |
| Address: | |
| Contractor: | |
| Engineer: | |
| Date: | |
| Approved Approved as Noted Not Approved | |